











HI-5 PRINT MATT/VIVID

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	85 microns	Non adhesive polyester	<p>REACH n° 1907/2006/EU</p> <p>    </p>

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends, elastan (not suited for treated and dye sublimated textiles)							
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	50 gf	25 cm/sec	5 seconds	120°/150°C (248°/302°F)	High (>3,5 bar)	hot









- Print, Cut and peel off excess material
- Remove the print from the carrier with the help of TTD Easy
- Place the decoration on the fabric
- Apply following the recommended parameters
- Remove the TTD while hot

PRODUCT HIGHLIGHTS

- Very Thin
- Suitable for technical fabrics (Polyester)
- Low Application Temperature & Time

 **NOTE:** Given the large number of inks and printers, we highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

							
Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents