

P EasyColor™

Direct to Vinyl (DTV™)

SPECIFICATIONS

|  Composition |  Average Thickness |  Carrier |  Certifications |
|---|---|---|--|
| PU | 100 microns | non adhesive |     |

APPLICATION INSTRUCTIONS

|  Applies on | SUGGESTED CUTTING SETTINGS | | | TRANSFER SETTINGS | | | |
|---|---|--|---|--|---|--|--|
| cotton, polyester, poly/cotton blends, elastan (not suited for treated and dye sublimated textiles) |  Blade |  Pressure |  Speed |  Time |  Temperature |  Pressure |  Peel |
| | 45° | 50 gf | 20 cm/sec | 15 seconds | 155°C (311°F) | Medium (2,5/3,5 bar) | warm |

- Print, cut and peel off excess material
- Remove the print by hand - or with the help of TTD Advanced
- Without TTD = preheat the underplaten for 5 sec. / 155°C.*
- Place the decoration on the garment (*without TTD > cover with siliconized paper)
- Apply following the recommended parameters and remove the TTD/siliconized paper warm

PRODUCT HIGHLIGHTS

- One-piece designs do not need an application-tape
- Suitable for nearly all common ink-jet-systems
- Variable finish matte or glossy depending on parchment-paper or siliconized paper
- Very fast to weed

 * Due to the large variety of desktop inkjet printers and inks, in case of application on white or light-colored 100% cotton clothing, it is recommended to perform a 40°C wash cycle of at least 60 minutes (not inside out), before wearing the garment.

CARE AND WASHING RECOMMENDATIONS

|  * Washing |  Ironing |  Tumble dry |  Dry cleaning |  Storage Shelf Life |  Storage Temperature |  Storage Conditions |  Position |
|---|---|--|--|--|---|--|--|
| Up to 40°C best inside-out | YES best inside-out | YES (synthetic cycle) | NO | Up to 2 years | Between 18°C and 26°C | Away from sunlight and dust | Vertical |

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

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Curing settings for different inks

| Printer | Ink | Temperature Print/Dryer | Drying Time after Print |
|---------|---------------|-------------------------|-------------------------|
| HP | LATEX | 85°C | --- |
| ROLAND | TRUEVIS 2 | 35-40°C | 180 min. |
| ROLAND | ECO-SOL MAX 3 | 35-40°C | 120 min. |
| ROLAND | ECO-SOL MAX | 35-40°C | 120 min. |
| MIMAKI | SS21 | 40-45°C | 60 min. |
| EPSON | WATERBASED | AMBIENT | --- |

Note: Given the large numbers of inks + printers we highly recommend to perform a test before launching a production

Please check, if there is a specific printing profile for your printer / ink combination available!

Download profile:

