

# Metamark MG-80

## Calendered PVC Overlaminates



### Product Description

MetaGuard MG80 is an 80 micron Calendered PVC overlaminates, providing a matched system for use with Metamark MD-80 print media. Available in gloss or matt finish, the product protects the print from weathering and abrasion. Applications include advertising, point of sale, windows, advertising boards and other promotional applications. Fire Rating Class B [BS EN 13501-1:2018]

### Features & Benefits

- UK Manufactured.
- Matched to Metamark MD-80 Print films.
- MD Series for best in class print quality & wide colour gamut.
- MetaSure Warranty with 3 year durability.
- For use on Solvent, Eco Solvent and Latex prints.

#### Face Film

Face Film	Calendered Vinyl
Gauge (ISO 2286-3)	80 micron nominal
Tensile Strength	22N/15mm MD / 22N/15mm TD nom.
Elongation at break	150% MD nominal

#### Adhesive

Type	Permanent solvent-free acrylic
Adhesion to glass 20 mins	13N/25mm nominal
Adhesion to glass 24 hour	20N/25mm nominal
Application temperature	+10°C to +50°C
Service temperature	-20°C to +100°C

#### Release Liner

Print	'Metamark Digital Vinyl' Green print
Weight	140 gsm nominal
Type	Clay coated kraft paper

#### Finishes

Finishes Available	MG-85	Clear Gloss
	MG-82	Clear Matt

#### Roll Presentation

Roll Widths	1.37m / 1.60m
Roll Lengths	50m

#### Durability

Shelf Life	1 years. (10-20°C and 50% R.H).
External weathering	3 years (Unprinted). Northern European conditions, vertical. Refer to full Metamark International durability guide.
Fire Rating	Class B - BS EN 13501-1:2018
Chemical Resistance	Unprinted film resistant to mild acids, aliphatic solvents, salt and alkali, diesel, gasoline, paraffin, hydraulic oil, antifreeze.
Regulations	REACH and RoHS Compliant.

### Handling and Application

- This product is suitable for cold lamination using a laminator.
- Ensure that the material has reached room temperature and a relative humidity of 50% before printing.
- Do not handle the face film, ensure free from dust and static.
- Allow the inks to cure before overlaminating, this is usually 24-48 hours (darker colours can be longer).
- Suitable for use on Eco Solvent, Solvent and Latex prints.
- The product is matched to MD-80. Matched laminates prevent tunnelling and delamination.
- Apply around 30°C on the top roller to prevent silvering of the adhesive.
- The user should determine suitability of the overlaminates to the print media.

### MetaSure® Warranty

Metamark (UK) Limited warrants to its customers that graphics produced using Metamark Media and Overlaminates will remain in good condition without excessive fading or colour degradation for the specified life time of the ink used, when correctly stored, printed and applied in accordance with procedures outlined in the technical literature. If within the specified years of normal use Metamark Media and Overlaminates becomes ineffective for its intended use, then Metamark will provide sufficient material to produce a new replacement marking, and will at its own discretion, contribute an allowance in additional material towards the costs involved in replacing the graphics. In all cases, the converter is held fully responsible for storing, processing and applying the unconverted materials in accordance with Metamark's technical specifications. Metamark (UK) Limited will not be liable for any indirect or consequential loss or damage, and will not provide any allowance against improper usage, application accident, negligence, chemical damage or improper repair. The above data is given in good faith to provide an indication of the performance of the product. Purchasers should consider the suitability of each product for its intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product nor for incidental nor consequential loss.

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