# **Metamark MD-100**

## **3 Year Calendered Digital Vinyl**



#### **Product Description**

Metamark MD-100 is a 3 year calendered digital vinyl for short to medium term outdoor graphics. Applications include advertising, point of sale, windows, advertising boards and other promotional applications. The 100 micron film gives the product ease of handling onto flat panels, and may also be applied to slightly curved surfaces. The bright white finish offers brilliant colour reproduction on Solvent, Eco Solvent, Latex and UV Printers.

#### **Features & Benefits**

- UK Manufactured
- Promotional outdoor print media
- Matched MetaGuard MG-100 Overlaminates
- MetaSure Warranty with 3 year durability
- MD Series for best in class print quality & wide colour gamut.
- For Solvent, Eco Solvent, Latex and UV printing.

Face Film	
Face Film Gauge (ISO 2286-3) Tensile Strength Elongation at break	Calendered Vinyl 100 micron nominal 50N/15mm MD / 48N/15mm TD nom. 180% MD nominal
Adhesive	
Type Adhesion to glass 20 mins Adhesion to glass 24 hour Application temperature Service temperature	Permanent solvent-free acrylic 13N/25mm nominal 20N/25mm nominal +10°C to +50°C -20°C to +100°C
Release Liner	
Print Weight Type	'Metamark Digital Vinyl' Green print 140 gsm nominal Clay coated kraft paper

Finishes		
Finishes Available	MD-100 MD-101MB	White Gloss White Matt
Roll Presentation		
Roll Widths Roll Lengths	0.76m / 1.37m / 1.52m / 1.60m 50m	
Durability		
Shelf Life External weathering	1 years. (10-20°C and 50% R.H). 3 years (Unprinted). Northern European conditions, vertical. Refer to full Metamark International durability quide.	
Fire Rating Chemical Resistance	Class B - BS EN 13501-1:2018 Unprinted film resistant to mild acids, aliphatic solvents, salt and alkali, diesel, gasoline, paraffin, hydraulic oil, antifreeze.	
Regulations	REACH and RoHS Compliant.	

#### **Printing and Handling**

- Always perform a test print first. Ensure that the correct profiles and heater settings are used. Refer to www.metamark.co.uk.
- Ensure that the material has reached room temperature and a relative humidity of 50% before printing.
- Do not handle the face film, ensure free from dust and static.
- Overlamination is recommended to prevent abrasion, extends colour fastness, and also offers easier handling.
- The matched laminate for MD-100 is MetaGuard MG-100.

#### **Application**

- Allow a minimum of 24-48 hours for the solvents to dry off before application of the overlaminate, or to the substrate, depending on the print and drying conditions this can often be in excess of 48 hours. Retained solvents will reduce adhesion levels.
- Not recommended for use on low energy surfaces such as polypropylene.
- Suitable for dry application.
- · The user should determine suitability of substrate.

### **MetaSure® Warranty**

Metamark (UK) Limited warrants to its customers that graphics produced using Metamark Media and Overlaminates will remain in good condition without excessive fading or colour degradation for the specified life time of the ink used, when correctly stored, printed and applied in accordance with procedures outlined in the technical literature. If within the specified years of normal use Metamark Media and Overlaminates becomes ineffective for its intended use, then Metamark will provide sufficient material to produce a new replacement marking, and will at its own discretion, contribute an allowance in additional material towards the costs involved in replacing the graphics. In all cases, the converter is held fully responsible for storing, processing and applying the unconverted materials in accordance with Metamark's technical specifications. Metamark (UK) Limited will not be liable for any indirect or consequential loss or damage, and will not provide any allowance against improper usage, application accident, negligence, chemical damage or improper repair. The above data is given in good faith to provide an indication of the performance of the product. Purchasers should consider the suitability of each product for its intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product nor for incidental nor consequential loss.

## **Metamark (UK) Limited**