## **Metamark Reference Material**



## **Application of Heat Transfer Flex**

## MetaTex

Reverse cut the film using a 45° blade. Once weeded, the product can be applied to the textile using a heat transfer press, applying pressure through the Polyester liner. Remove the liner immediately after pressing, when the film is still hot, and then press again for 2 seconds. Colours may overlaid. We recommend that you always perform a test on the textile first.

Note: The PET liner should be removed immediately, except for the Fluorescent colours and Light Blue, where the liner should be removed after cooling down. With the exception of Light Blue and Fluorescent colours, MetaTex colours can be pressed on top of each other.

	Temperature	Time	Pressure
Cotton	165 - 175°C	20 - 25 sec	High
Cotton / Polyester [Mix]	165 - 175°C	20 - 25 sec	High
Polyester / Acrylic [Mix]	160 - 170°C	15 - 20 sec	Medium

## MD-MX Digital

Print the image, orientated the correct way round. Allow 24 hours before weeding, and pressing. Once weeded, apply MX application tape to lift the print. Use a heat transfer press, applying pressure through the application tape. Press first for 8-10 seconds, before removing the application tape, then covering the image with a silicone-release paper and pressing for 17 sec. It is recommended to test a sample print. Wash inside out.

	Temperature	Time	Pressure
All	155 - 160°C	17 - 20 sec	Medium

For further technical support email technical@metamark.co.uk or call +44 (0)1483 571111